



Parts List					
Ref	Class	Part	Description	Qty	Footnote
-	1623	8951A26	GEAR HOUSING ASSEMBLY, CO	1	
1	1623	8951A39	GEAR HOUSING ASSEMBLY	1	
53		76865	SHIFT CRANK	1	
54		19755A 2	SHIFT SPOOL KIT	1	24
55	15	47397A 1	SHIM, BEARING OUTER RACE	AR	18,24
56		815362A 1	BEARING ADAPTOR ASSEMBL	1	
57	31	814653	ROLLER BEARING	1	18,24
58	12	815481	THRUST WASHER	1	
59	31	815480	THRUST BEARING	1	18,24
60	43	815819A 1	REVERSE GEAR	1	24
61	31	815482	ROLLER BEARING	1	18,24
62	52	66063	CLUTCH, SLIDING	1	24
63	17	30632	CROSS PIN, CLUTCH TO PROP	1	
64	24	30893	SPRING, REATINER - CROSS P	1	
65	44	814606 1	PROPELLER SHAFT	1	
66	43	812975A 5	FORWARD GEAR (INCL FORWA	1	
67	31	15841	ROLLER BEARING	1	18,24
69	23	17615 14	SPACER SHIM .206"	AR	
69	23	17615 15	SPACER SHIM .208"	AR	
69	23	17615 16	SPACER SHIM .210"	AR	
69	23	17615 17	SPACER SHIM .212"	AR	
69	23	17615 18	SPACER SHIM .214"	AR	
69	23	17615 19	SPACER SHIM .216"	AR	
69	23	17615 20	SPACER SHIM .218"	AR	
69	23	17615 21	SPACER SHIM .220"	AR	
69	23	17615 22	SPACER SHIM .222"	AR	
69	23	17615 23	SPACER SHIM .224"	AR	
69	23	17615 26	SPACER SHIM .226"	AR	
69	23	17615 25	SPACER SHIM .228"	AR	
69	23	17615 26	SPACER SHIM .230"	AR	
70	12	17616	THRUST RING	1	
71	25	31534	"O" RING, BEARING CARRIER	1	18,24,3
72		814604A 1	BEARING ADAPTOR ASSEMBL	1	
73	31	814653	ROLLER BEARING	1	18,24
74	12	18448	THRUST WASHER	2	
75	31	15842	THRUST BEARING	2	18,24
76		815570	THRUST RACE	2	
77		814605	KEEPER	2	
78		14587A 5	BEARING CARRIER ASSEMBLY	1	
79	31	30956	ROLLER BEARING, BEARING	1	18,24
80	26	14077	OIL SEAL (INSIDE)	1	